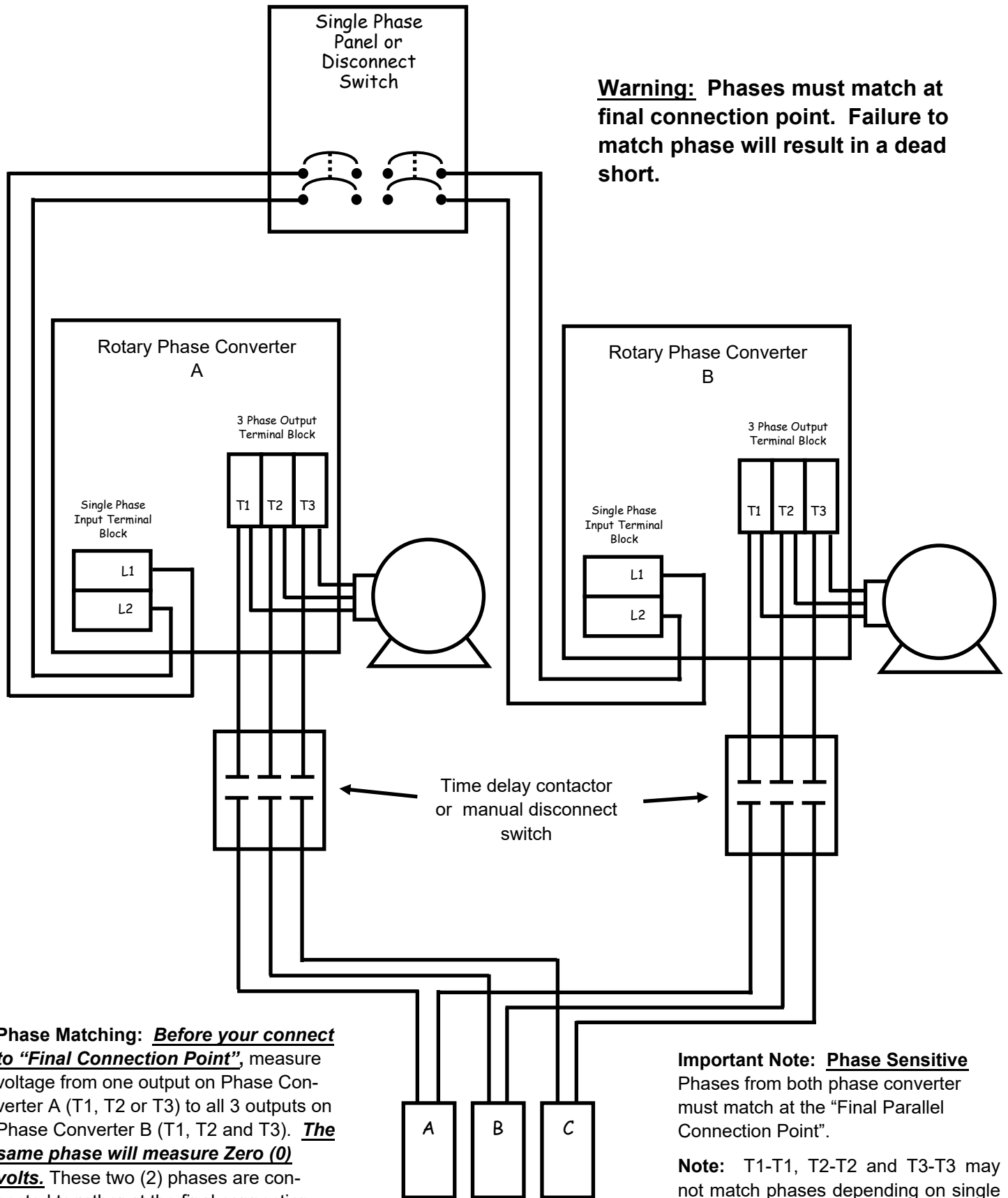


# Paralleling Phase Converters



**Warning:** Phases must match at final connection point. Failure to match phase will result in a dead short.

**Phase Matching:** Before your connect to "Final Connection Point", measure voltage from one output on Phase Converter A (T1, T2 or T3) to all 3 outputs on Phase Converter B (T1, T2 and T3). The same phase will measure Zero (0) volts. These two (2) phases are connected together at the final connection point. Repeat for last two (2) phases.

**\*\*If you measure voltage when test-ing, you are across phases.**

**Important Note:** Phase Sensitive Phases from both phase converter must match at the "Final Parallel Connection Point".

**Note:** T1-T1, T2-T2 and T3-T3 may not match phases depending on single phase line feeds.

Final parallel connection point  
(i.e. Power Block, transformer, disconnect switch, load center)